OUTLANDER Winch Mount

Winch Mount		PART # 100525
Kit Components:		
<u>Oty</u>	Part Description	<u>1</u>
1	. Winch Mount	
1	. Mount Strap	
4	. 5/16-18 x 1.00" l	HH Flanged Bolt
5	. 5/16" Nylock Nu	its
5	. 5/16" SAE Flat V	Washers
1	. 5/16" x 1.00" Fla	at Head Bolt

INSTALLATION INSTRUCTIONS:

- 1. Remove factory bolts for the fairlead and assemble your winch fairlead to the fairlead location using the factory bolts that were removed. See "Figure 1"
- 2. If you are installing a 4-hole mounted winch, assemble your winch to the mounting plate using the hardware that was supplied with your winch. "Figure 2".

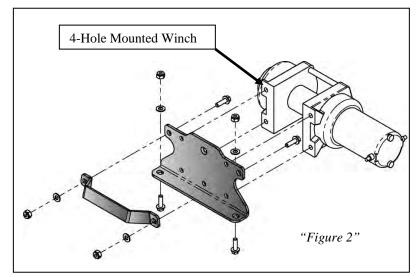
3. If you are installing a 2-hole mounted winch you will be utilizing our supplied flat head screw for the one counter sunk location and the hardware supplied with your winch in the other location "Figure 3".

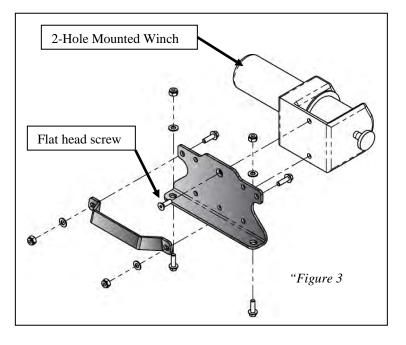
NOTE: Some 2-hole mounted winches will have the motor on the opposite side. When you place the winch into location as shown in Figure 3 you want the cable to be coming off of the bottom of the spool <u>NOT</u> the Top

4. Unlock your free-spool clutch and Un-spool 2-3 feet of cable from your winch and then re-lock the clutch.

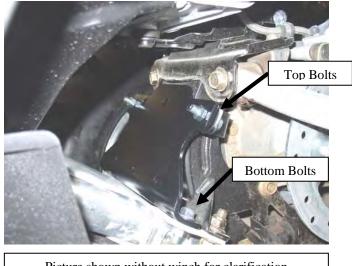


"Figure 1"



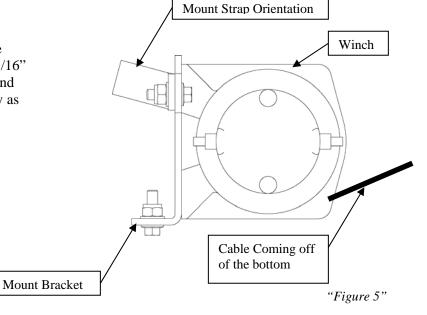


- 5. Place winch assembly into location while pulling the cable through the fairlead. "Figure 4"
- 6. Mount the bottom of the winch assembly to the factory mounting tabs using the supplied 5/16" hardware as shown in Figures 2, 3, and 4. Do not tighten at this time.



Picture shown without winch for clarification *"Figure 4"*

- 7. Mount the top of the winch assembly to the frame using the supplied mount strap and 5/16" hardware. The Mount strap will wrap around the frame and secure to the winch assembly as shown in Figure 2, 3,4, and 5.
- 8. Tighten all bolts at this time.



9. Using the instructions provided with your winch, wire accordingly.

