## POLARIS SPORTSMAN XP

## Plow Mount

PART # 105075 Hardware Kit: HK-113

## Kit Components:

Qty.	Part Description
1	Plow Mount Plate
1	1 1/4" Vinyl-Coated Loop Clamp
4	5/16-18 x 1-3/8" x 2" U-Bolt
8	5/16-18 Hex Flanged Lock Nut GR5
1	1/4-20 x 2" Hex Bolt GR5
1	1/4-20 Hex Flanged Lock Nut GR5
1	1/4 Flat Washer, SAE

## **INSTALLATION INSTRUCTIONS:**

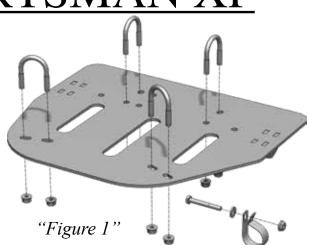
- 1. Remove 4 frame bolts and 2 inner fender plastic fasteners from middle skid plate. (Shown in Figure 2)
- Install P-Clip to tube frame in location (B) as shown in Figure 3 (D). Trimming for the tab (C) will be required in order to fully install P-Clip. Install using 1/4" hardware provided with the mount.
- 3. Place u-bolts on machine frame as shown in Figure 4.
- 4. Install mount plate loosely to frame using the u-bolts and 5/16" flanged lock nuts as shown in Figure 5.
- 5. Adjust so plate is centered on machine.
- 6. Tighten down all nuts. (Make sure u-bolt ends are even.)
- 7. See ATV Plow Tube System instruction manual for tube attachment.

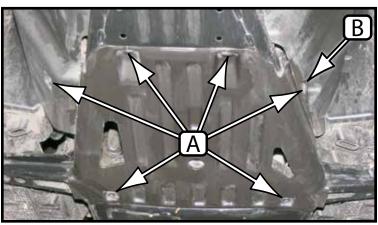


"Figure 5" Fully Installed

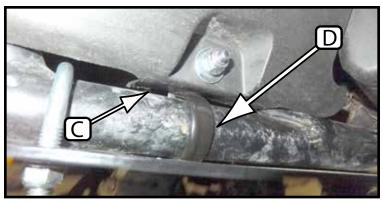


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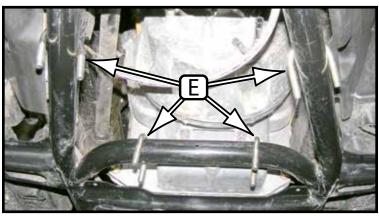




"Figure 2" Skid Plate Removal



"Figure 3" P-Clip Install



"Figure 4" U-Bolt Install